

Work Order ID 101211

Monday, May 06, 2013 10:52:18 AM

101211Ship *and* Mail *on* Page 1

Item ID: D412-698-021

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Replacement Shim

Stop ***NS2***

Start Date: 5/6/2013 Start Qty: 2.00

2

Cust Item ID:

Required Date: 5/9/2013 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursTool ID Tool # Plan Accept Reject Reject Insp.
Code Qty Qty Number Stamp

Draw Nbr

Revision Nbr

JIN D412-698

Rev E

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D412-698-021 CHG001

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

DAS 06 13/5/8 2x

2x

SP 13-5-7

DAS 06 13/5/8 2x

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Page 2

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Start Date: 5/6/2013 Start Qty: 2.00

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Required Date: 5/9/2013 Req'd Qty: 2.00

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Customer:

Reference:

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Date:

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Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursTool ID Tool # Plan Accept Reject Reject Insp.
Code Qty Qty Number Stamp

130

0.00

130

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-698-021

Location: _____

PPP Rev: _____



140

0.00

140

QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

MCS 13-05-08

Picklist Print

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Page 1

Work Order ID: 101211
Parent Item: D412-698-021
Parent Item Name: Replacement Shim

Start Date: 5/6/2013

Required Date: 5/9/2013

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A06.10.20New issueccc
IPP Rev:B 08-01-28 change to rev D ECN 1104 DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3238-0 Plate		Manufactured	No			110	Each	6.0000	3	6	8		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST034		6							
					75807	6							
D3238-0 Plate		Manufactured	No			110	Each	1.0000	0	2	10/21/2		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST034		1							
					42229	1							
D3238-0 Plate		Manufactured	No			110	Each	16.0000	2	4	8		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST034		16							
					97472	6							
					97809	10							
D3238-10 Plate		Manufactured	No			110	Each	4.0000	0	12	3x B101228		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST034		4							
					75808	4							
D3238-10 Plate		Manufactured	No			110	Each	7.0000	2	4	8013-5-7		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST034		7							
					68206	7							

Picklist Print

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Work Order ID: 101211
Parent Item: D412-698-021
Parent Item Name: Replacement Shim

Start Date: 5/6/2013

Required Date: 5/9/2013

Start Qty: 2.00

Required Qty: 2.00

D3238-1
Plate

Manufactured No

110 Each 5.0000

8 Sp13-5-7.

Location

Loc Qty

Loc Code

ST034

5

97471

5

5x

3x B101230 sp.

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Shop Packet Print

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Work Order ID 101211

Monday, May 06, 2013 10:52:18 AM

101211

May 9th 2013

Item ID: D412-698-021

Revision ID:

Item Name: Replacement Shim

Start Date: 5/6/2013 Start Qty: 2.00

Required Date: 5/9/2013 Req'd Qty: 2.00

Reference:

Accept

N9000040100

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

Customer:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Accept Reject Reject Insp.
Code Qty Qty Number Stamp

Draw Nbr

Revision Nbr

IIN D412-698

Rev E

100

100

DC

Document Control

DOCUMENT CONTROL

0.00

Memo

0.00

Photocopy bluefile and create labels per PPP D412-698-021 CHG001

110

110

Packaging

Packaging

Pick Kit

0.00

Memo

0.00

120

120

QC

Quality Control

QC4-100% Inspect kits for completeness

0.00

Memo

0.00

MCS 13-05-06

2

6.0 PARTS LIST - CABIN DOOR MODIFICATION KITS

(FOR AIRCRAFT EQUIPPED WITH P/N 205-032-669-XXX ALUMINUM DOORS)

Qty -011	Qty -012	Qty -013	Qty -017	Qty -019	Qty -021	Part Number	Description
X						D412-698-011	CABIN DOOR ROLLER KIT, LH
	X					D412-698-012	CABIN DOOR ROLLER KIT, RH
		X				D412-698-013	DOOR HANDLE KIT
			X			D412-698-017	REPLACEMENT DOOR TRACK KIT
				X		D412-698-019	BEARING OVERHAUL KIT
					X	D412-698-021	REPLACEMENT SHIM KIT
3	3					D3121-141	BRACKET ASSEMBLY
1						D3121-143	BRACKET ASSEMBLY
	1					D3121-144	BRACKET ASSEMBLY
1	1					D3137-043	BRACKET ASSEMBLY
1						D3183-043	BRACKET ASSEMBLY
	1					D3183-044	BRACKET ASSEMBLY
9	9		9			D3199-1	BRACKET
1	1		1			D3202-1	COVER
		4				D3203-1	HANDLE
		1				D3220-041	DOUBLER
		1				D3220-042	DOUBLER
		2				D3220-3	DOUBLER
				7		D3121-21	BOLT
				5		D3121-241	BEARING ASSEMBLY
				1		D3137-3	GUIDE
				1		D3137-5	WASHER
				2		D3183-045	BEARING ASSEMBLY
					3	D3238-1	SHIM
					1	D3238-3	SHIM
					2	D3238-5	SHIM
					6	D3238-11	SHIM
					2	D3238-13	SHIM
					4	D3238-15	SHIM
		8				AN960JD416L	WASHER
		8				MS21042L4	NUT (OR MS21042-4)
		16				MS24694-S98	SCREW
				1		MS24694-S101	SCREW